



TA703572

FIGURE 49. HUB AND DRUM INSTALLATION.

SECTION II (1)	ITEM (2)	SMR (3)	TM9-2330-294-24P (4)	(5)	(6)
NO	CODE	CAGEC	PART NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
GROUP 1311 WHEEL ASSEMBLY					
FIG. 49 HUB AND DRUM INSTALLATION					
1	PAOZZ	78500	1199M2509	WIPER,OIL SEAL LEFT HALF AND RIGHT HALF, AXLES 5, 6, 7 AND 8	8
2	PAOZZ	02397	A1205T774	SEAL,PLAIN,ENCASED HUB AND DRUM	8
3	PAOZZ	78500	3219H3908	DRUM, BRAKE USED ON VEHICLE SERIAL NUMBER 201 AND SUBSEQUENT	8
3	PAOZZ	78500	3219M3237X	BRAKE DRUM LEFT HALF AND RIGHT HALF AXLES 5, 6, 7 AND 8, USED ON VEHICLE SERIAL NUMBER 1 THROUGH 200	8
4	PAOZZ	60086	786	BEARING, TAPERED HUB AND DRUM	8
5	PAOZZ	00447	620631	CUP, TAPERED ROLLER LEFT HALF AND RIGHT HALF AXLES 5, 6, 7, AND 8	8
6	PAOZZ	78500	333K1805X	HUB,BODY TRAILER AXLES 5,6,7 & 8, USED ON VEHICLE SERIAL NUMBER1 THROUGH 200	8
6	PBOZZ	78500	A333M2275	HUB BODY USED ON VEHICLE SERIAL NUMBER 201 AND SUBSEQUENT	8
7	PAOZZ	78500	HM617010	CAP, BEARING, OUTER	8
8	PAOZZ	09136	HM617049	CONE AND ROLLERS, LEFT HALF AND RIGHT HALF AXLES 5, 6, 7 AND 8	8
9	PAOZZ	19207	7979309-1	NUT,PLAIN,OCTAGON HUB AND DRUM	8
10	POAZZ	19207	5139123	WASHER,LOCK AXLE NUT	8
11	PAOZZ	19207	7346885	NUT,PLAIN,OCTAGON LEFT HALF AND RIGHT HALF AXLES 5, 6, 7 AND 8	8
12	PAOZZ	78500	2208S773	GASKET PART OF KIT P/N 5704977	8
13	PAOZZ	19207	8710725	CAP, HUB TRAILER AXLES 5, 6, 7 AND 8	8
14	PAOZZ	96906	MS35338-45	WASHER, LOCK	48
15	PAOZZ	78500	S255C	SCREW,CAP LEFT HALF AND RIGHT HALF AXLES 5, 6, 7 AND 8	48
16	PAOZZ	78500	1199M117	NUT, SINGLE BALL HEX, LEFT AND THREAD, USED ON SERIAL NUMBER 1 THROUGH 200	40
16	PAOZZ	78500	1199N118	NUT, SINGLE BALL SEAT, HEX, RIGHT HAND THREAD, USED ON SERIAL NUMBER 1 THROUGH 200	40
17	PAOZZ	78500	1199J114	NUT CAP ASSEMBLY LEFT HAND DUAL WHEEL MOUNTING, RIGHT HAND THREAD, USED ON VEHICLE SERIAL NUMBER 1 THROUGH 200	40
17	PAOZZ	78500	1199K115	NUT, CAP, HEX LEFT HAND THREAD, USED ON VEHICLE SERIAL NUMBER 1 THROUGH 200	40
18	PAOZZ	19207	12274570	NUT,SELF-LOCKING, CO LOCKING,HUB AND DRUM,USED ON VEHICLE SERIAL NUMBER 201AND SUBSEQUENT PART OF KIT P/N 5704977	80
19	PAOZZ	19207	8763020-1	BOLT,RIBBED SHOULDE HUB AN DRUM ASSEMBLY,USED ON VEHICLE SERIAL	80

SECTION II	TM9-2330-294-24P				
(1)	(2)	(3)	(4)	(5)	(6)
ITEM	SMR		PART		
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				NUMBER 201 AND SUBSEQUENT PART OF KIT P/N 5704977	
19	PAOZZ	78500	20X1254	BOLT,RIBBED SHOULDE RIGHT HAND THREAD	40
19	PAOZZ	78500	20X1253	BOLT,RIBBED SHOULDE LEFT HAND THREAD	40
				END OF FIGURE	

